

# Work Order ID 79752

**\*79752\***

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February-02-12 7:49:52 AM

Item ID: D206-559-011

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Bearpaw

Start Date: 2/02/12 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 2/02/12 Req'd Qty: 1.00

**\*1\***

Customer:

Reference: disassemble

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9527

rev A

IIN-D206-559

rev L

160

Pick Kit

0.00

**\*160\***

Packaging

0.00

Packaging

## Memo

PULL FROM STOCK:

1 X D206-559-011 B63784

DISASSEMBLE KIT, RETURN ALL ITEMS BACK TO STOCK:

8 X AN4-17A B112314

8 X AN4-20A B104016

16 X AN960JD416 B116289

4 X D2182B050 B63413

8 X D2274 B63990

2 X D2435 B63785

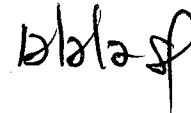
4 X D2438 B60852

8 X D2529 B64129

8 X MS21042L4 B115589

8 X QS200-M44S B115410

72723 u



**Work Order ID 79752****\*79752\***

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Item ID: D206-559-011

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Bearpaw

Start Date: 2/02/12 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 2/02/12 Req'd Qty: 1.00 **\*1\***

Customer:

Reference: disassemble

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	QC21- Final Inspection - Work Order Release	0.00							
<b>*190*</b>									
QC	Memo	0.00							
Quality Control									

12/2/2012

# Picklist Print

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Work Order ID: 79752

Parent Item: D206-559-011

Parent Item Name: Bearpaw

Start Date: 2/02/12

Required Date: 2/02/12

Start Qty: 1.00

Required Qty: 1.00

## Comments:

IPP Rev: C04.02.17 Blank size changed KJ/JLM

IPP Rev: D 07-01-02 Was K10007 JLM

IPP Rev: E 08-05-05 up a chg DD verified by: EC

IPP Rev: F 08-10-15 New Manufacturing Method JLM Verified By: EC

IPP Rev G

10.10.04 per DSI9527 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-17A Bolt		Purchased	No				Each	554.0000					
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST358		16							
				116419		16							
				116704		0							
				ST359		538							
				118983		300							
				119798		8							
				120187		230							
AN4-20A Bolt		Purchased	No				Each	577.0000					
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				GA		76							
				116419		76							
				ST359		501							
				104016		16							
				117514		185							
				118983		100							
				119127		200							
AN960JD416 Washer	NAS1149D0463J	Purchased	No				Each	0.0000					

m112314

52

12/2/12 -8 sf

8

m116289

12/2/12 sf

# Picklist Print

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Work Order ID: 79752

Parent Item: D206-559-011

Parent Item Name: Bearpaw

Start Date: 2/02/12

Required Date: 2/02/12

Start Qty: 1.00

Required Qty: 1.00

D206-559-011 Manufactured No Each 12.0000

Bearpaw

Location	Loc Qty	Loc Code
FG011	12	
63784	3	
69406	2	
<u>72723</u>	1	
72798	1	
73979	5	

*Handwritten: 1*

D2182B050 Manufactured No Each 5.0000

Clamp Cushion Black

Location	Loc Qty	Loc Code
ST402	5	
66063	5	

*Handwritten: -4 B63443 SP*

D2274 Manufactured No Each 331.0000

Radius Block

Location	Loc Qty	Loc Code
ST007	331	
78589	331	

*Handwritten: -8 B63990 SP*

D2435 Manufactured No Each 1.0000

Bearpaw, 206

Location	Loc Qty	Loc Code
ST195	1	
73982	1	

*Handwritten: B69407, B637855*

D2438 Manufactured No Each 152.0000

Clamp

Location	Loc Qty	Loc Code
ST456	152	
77038	34	
78594	118	

*Handwritten: B60852 12/2/12 SP*

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Shop Packet Print

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# Picklist Print

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Parent Item: D206-559-011

Parent Item Name: Bearpaw

Start Date: 2/02/12

Required Date: 2/02/12

Start Qty: 1.00

Required Qty: 1.00

D2529                      Manufactured      No                      Each      403.0000  
Washer

-8

1264129 SF

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST010	403	
79221	403	

MS21042L4                      Purchased      No                      Each      6,150.0000  
Nut

MISS<sup>8</sup>89

SF

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST300	6150	
117441	51	
117601	157	
118451	133	
119017	809	
119075	5000	

QS200-M44S                      Purchased      No                      Each      46.0000  
Clamp

MISS<sup>2</sup>10

12/2/25

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST455	46	
115589	3	
117460	13	
119436	30	

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Shop Packet Print

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Page 1

Item ID: D206-559-011

Accept

Setup Start

Revision ID:

Item Name: Bearpaw

Stop

Start Date: 11/12/2010 Start Qty: 4.00

Required Date: 11/19/2010 Req'd Qty: 4.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *fl*

Date: 10-11-15

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool # Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9527

rev A

IIN-D206-559

rev K

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile and create labels per PPPI206-559-011 CHG007

*8/10/12/08**9/10/12/08 BG 10-12-8*

160



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

*10/12/08* *sf (u)*

**Work Order ID 63784**

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Page 2

Item ID: D206-559-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Bearpaw

Start Date: 11/12/2010 Start Qty: 4.00

Required Date: 11/19/2010 Req'd Qty: 4.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

170

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

8/10/08

(40)

Quality Control

180

Packaging

0.00



Packaging

Memo

0.00

Revc

Packaging

Identify and pack for shipping as per PPPD206-559-011

Location: 11

11/12/08 (4)

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/12/14

MF

10-12-10

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[illegible]

\*\*\*\*\*




**Start Date:** 11/12/2010

**Required Date:** 11/19/2010

**Start Qty: 4.00**

**Required Qty: 4.00**

**Comments:** IPP Rev:CC 04.02.17 Blank size changed□K/JLM□  
 IPP Rev:D 07-01-02 Was K10007 JLM  
 IPP Rev:E 08-05-05 up a chg DD verified by:EC  
 IPP Rev:F 08-10-15 New Manufacturing Method JLM Verified  
 By:EC IPP Rev G 10.10.04 per DS19527 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-17A 		Purchased	No			160	Each	410.0000	8	32		10/12/85	
Bolt													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST359		410							
					112314	410				32			
AN4-20A 		Purchased	No			160	Each	466.0000	8	32		10/12/85	
Bolt													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST359		466							
					104016	266				32			
					115936	200							
AN960JD416 	NAS1149D0463J	Purchased	No			160	Each	24.0000	16	64		11/16/89 10/12/85	
Washer													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST300		24							
					113288	24							



# Picklist Print

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Work Order ID: 63784

Parent Item: D206-559-011

Parent Item Name: Bearpaw

Start Date: 11/12/2010

Required Date: 11/19/2010

Start Qty: 4.00

Required Qty: 4.00

D2182B

Manufactured No

160 f

393.2859

1.666

6.664



Rubber Cushion



10/12/85

## Location

## Loc Qty

## Loc Code

ST410

393.28594

52649

43.28594

63413

350

✓

(D2182B050) Cut (4) at 5.00" as per dwg \*\*\*per kit\*\*\*

D2274

Manufactured No

160 Each

397.0000

8

32



Radius Block



B63990 10/12/85

## Location

## Loc Qty

## Loc Code

ST010

397

59108

4

61361

78

62658

315

D2435+

Manufactured No

160 Each

0.0000

2

8



Bearpaw, 206



63288

D2438

Manufactured No

160 Each

179.0000

4

16



Clamp



10/12/85

## Location

## Loc Qty

## Loc Code

ST456

179

60852

179

16

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# Picklist Print

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Work Order ID: 63784

Parent Item: D206-559-011

Parent Item Name: Bearpaw

Start Date: 11/12/2010

Required Date: 11/19/2010

Start Qty: 4.00

Required Qty: 4.00

D2529

Manufactured No

160

Each

481.0000



Washer

8 32  
B64129 10/12/10 sf

## Location

## Loc Qty

## Loc Code

ST017

481

61979

481

MS21042L4

Purchased No

160

Each

2,556.000



Nut

8 32  
10/12/10 sf

## Location

## Loc Qty

## Loc Code

ST300

2556

113422

25

114523

8

115589

1423

115621

1100

QS200-M44S

Purchased No

160

Each

40.0000



Clamp

2 8  
10/12/10 sf (40)

## Location

## Loc Qty

## Loc Code

ST450

40

115410

20

115589

14

115621

6

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Item ID: D206-559-011

BOM Type: Production

Status	Item ID	Rev	Name	Start Date	Quantity	Pe	UOM	Stop Date	Route Seq	ID3	Scrap Quantity	Comments	Date	Last Mod	Add Date
	AN4-17A		Bolt	1/01/08	8.0000		Each		160		0.0000		12/05/09 6...		12/05/09
	AN4-20A		Bolt	10/04/10	8.0000		Each		160		0.0000		10/04/10 2...		10/04/10
	AN960JD416		Washer	1/01/08	16.0000		Each		160		0.0000		12/05/09 6...		12/05/09
	D2182B		Rubber Cushion	12/05/09	1.6660	f			160		0.0000		12/05/09 8...		12/05/09
	D2274		Radius Block	12/05/09	8.0000		Each		160		0.0000		12/05/09 8...		12/05/09
	D2435		Bearpaw, 206	12/05/09	2.0000		Each		160		0.0000		12/05/09 8...		12/05/09
	D2438		Clamp	12/05/09	4.0000		Each		160		0.0000		12/05/09 8...		12/05/09
	D2529		Washer	12/05/09	8.0000		Each		160		0.0000		12/05/09 8...		12/05/09
	MS21042L4		Nut	1/01/08	8.0000		Each		160		0.0000		12/05/09 6...		12/05/09
	QS200-M44S		Clamp	1/01/08	2.0000		Each		160		0.0000		12/05/09 6...		12/05/09

- 63784

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